

"Equipment for Grouting Since 1969"

805 E. 31st Street, P.O. Box 1140 **Date**:

Manufacturer: ChemMasters Contact:

300 Edwards Street **Phone:** 800-486-7866 Madison, OH 44057 **Fax:** 440-428-7091

Material Testing Results

Nov. 5, 2014

John Fauth

Material: Kemset Grout Lot # F424149

Material Application: Precision, High Strength, Non-Shrink, Non Metalic Grout

Mfg. Plant: Madison, OH Std. Bag Weight: 50 #

Testing Conditions: Outside Temperature: 65*F Humidity: 42%

Equipment Used: Model: CG570 Pump: 2TJ6 Progressing Cavity

Mixer: Paddle Power: Hydraulic

Std. Mix Ratios: 50 bag to 9.5 pints water **Water Temp:** 58 *F

Batching Method: Quantity Material: 150 lbs. Quantity Water: 29.7 lbs

Mixing Time: 180 Seconds Batch Temp: 65 *F

Specific Gravity: SG = 2.1 **Flow Cone** N/A Seconds

Pumping Method: Recirculated through hose, recorded pressures at various flow rates.

Flow Rate/Pressure:	Flow Rate	Pressure	Flow Rate	Pressure
Hose (1 1/4" x 50' Hose)	2.7 GPM	5 PSI	GPM	PSI
Hose ()	5.1 GPM	10 PSI	GPM	PSI
Hose ()	6.8 GPM	25 PSI	GPM	PSI
Hose ()	8.1 GPM	30 PSI	GPM	PSI
Hose ()	9.9 GPM	35 PSI	GPM	PSI
Hose ()	11.3 GPM	40 PSI	GPM	PSI
Hose ()	GPM	PSI	GPM	PSI
Hose ()	GPM	PSI	GPM	PSI
Hose ()	GPM	PSI	GPM	PSI
Hose ()	GPM	PSI	GPM	PSI

Observations: Dark Gray, smooth looking material, mixed and pumped very easy. Low

pumping pressure. Estimate max pumping distance of 250 feet.

Results: ChemGrout, Inc. rates the pumpability of this product as a "9" out of 10, with

10 being the easiest. ChemGrout, Inc. recommends the CG050 pump or higher.