

"Equipment for Grouting Since 1969" 805 E. 31st Street, P.O. Box 1140 LaGrange Park, Illinois 60526

Phone: 708-354-7112 **Fax**: 708-354-3881 **Material Testing Results**

Date: July 11, 2000

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Manufacturer: Fosroc Inc. (Mining Division) **Contact:** Peter Mills

150 Carley Court

Phone: 502-863-6800 Georgetown, KY 40324 Fax: 502-863-6805

Material: Celroc P Lot # 100H39

Material Application: Cable Grout for Post-Tensioning

Mfg. Plant N/A Std. Bag Weight: 50 lbs.

Testing Conditions: Outside Temperature 81*F Humidity 63%

Equipment Used: 2TJ6 Progressing Cavity Model CG570/H Pump:

> Hydraulic Mixer Paddle Power:

Std. Mix Ratios: 15 lbs. water per 50 lb. bag **Mixing Water Temp:** 74 *F

Batching Method: Quantity Material: 150 lbs. Quantity Water: 15 lbs

Mixing Time: 20-30 Seconds **Batch Temp:** 87 *F

Flow Cone **Specific Gravity:** SG = 1.8931 Seconds

Pumping Method: Recirculated through hose, recorded pressures at various flow rates.

Flow Rate/Pressure:	Flow rate	Pressure	Flow Rate	Pressure
Hose (50' L x 1 1/4" I.D.)	5.0 GPM	18.0 PSI	GPM	PSI
Hose (50' L x 1 1/4" I.D.)	10.0 GPM	21.0 PSI	GPM	PSI
Hose (50' L x 1 1/4" I.D.)	15.0 GPM	28.0 PSI	GPM	PSI
Hose (50' L x 1 1/4" I.D.)	20.0 GPM	36.0 PSI	GPM	PSI
Hose (100' L x 1 1/4" I.D.)	GPM	PSI	GPM	PSI
Hose (100' L x 1 1/4" I.D.)	GPM	PSI	GPM	PSI
Hose (100' L x 1 1/4" I.D.)	GPM	PSI	GPM	PSI
Hose (100' L x 1 1/4" I.D.)	GPM	PSI	GPM	PSI

Observations: Very smooth, no large particles or aggregate, dark gray, easy to mix, looks thin

Results: ChemGrout rates the pumpability of this material as "excellent" with a rating of

"A". All ChemGrout models can mixing and pump this material.