

**Material Testing Results** 

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"Equipment for Grouting Since 1969"

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Manufacturer: Kennametal, Inc.

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**Material:** Cast Kiln Dry Mix Lot # N?A

**Material Application:** Kiln Liner

Mfg. Plant: N/A **Std. Bag Weight:** 450 lb drum #

**Testing Conditions:** Outside Temperature: 85.2\*F Humidity: 42%

**Equipment Used:** Model: CG570 2TJ6 Progressing Cavity Pump:

> Hydraulic Mixer: Paddle Power:

**Mixing Water Temp:** 85.6 \*F

**Batching Method:** Quantity Material: 150 lbs. Quantity Water: 13.5 lbs

**Mixing Time:** 4 Minutes, 15 Seconds

N/A \*F **Batch Temp:** 

**Specific Gravity:** Material Weight: N/A grams SG =

> Water Weight: grams

Flow Cone N/A Seconds

No. 50 **Sieve Analysis:** Weight Retained: No. 4

> (grams) No. 8 No. 100

No. 16 No. 200 No. 30 Pan

**Pumping Method:** Hose Dia. & Lengths: Did not put a hose on the pump.

**Observations:** Very thick batch, after 120# of material the mixer started grinding, Did not

finish batch, Large carbon particals, Did not blend smooth, very hard to clean up

Pump was gringing particals, pumped very slow and then plugged up.

**Results:** ChemGrout rates the pumpability of this material an "F", Not Pumpable